



Small Unpiloted Aerial System (sUAS) - Assisted Aircraft Inspection

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Incorporation of sUAS into Aircraft Inspections

- Leverage advancing sUAS technology to conduct aircraft inspections.
- Enable faster inspection of hard-to-reach areas without the need for ground support equipment.
- Minimize aircraft downtime through sUAS automated inspections
- Minimize inspectors' unsafe exposure when working at heights
- Standardize inspection with more precise repeatability



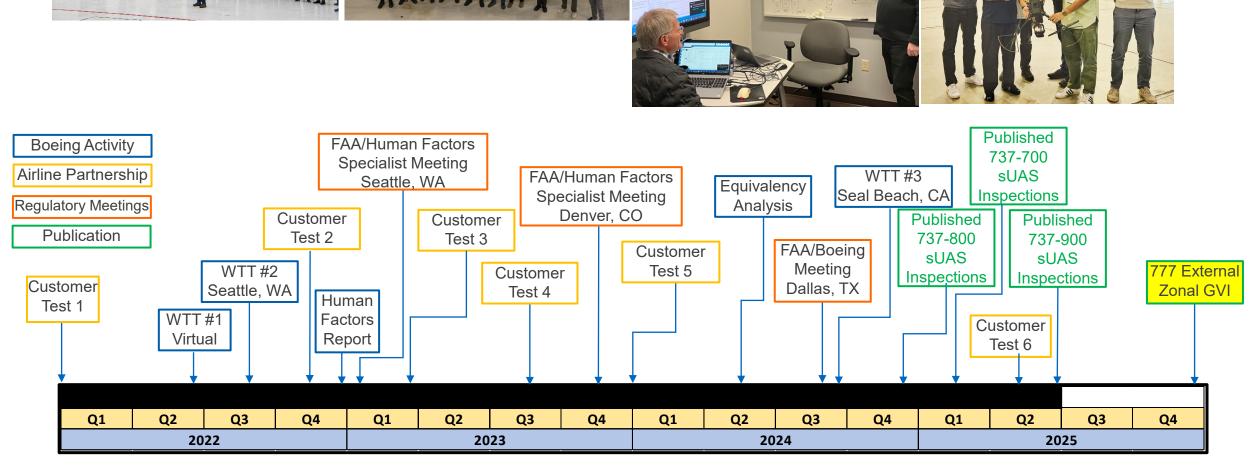
Boeing's Role in Automated Aircraft Inspections

- Enhance customer success in minimizing inspection times.
- Provide <u>safe</u> work environments for mechanics.
- Establish human eye equivalency for sUAS-assisted inspections
- Assess and validate sUAS supplier systems, followed by revisions to maintenance documentation.
- Establish zonal GVI as the standard baseline for the development of conditional inspection methods.

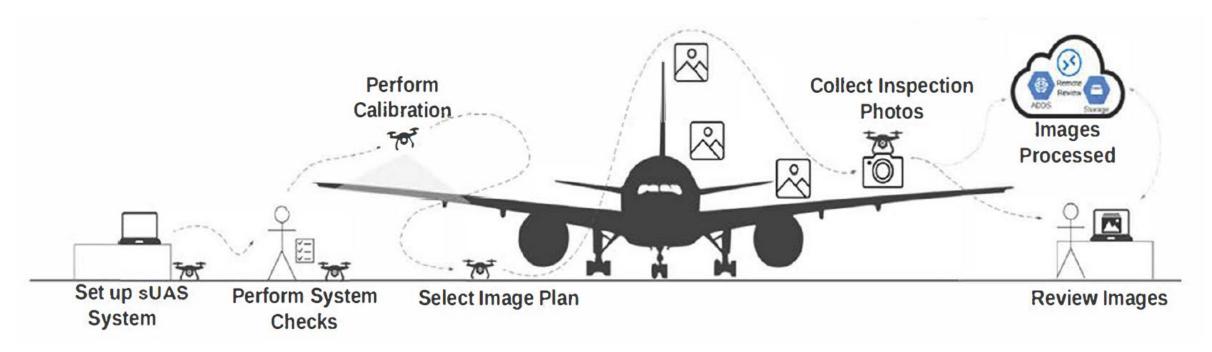




Boeing sUAS Project Development



Autonomous Aircraft Inspection – Overview of the System



- Fully Automated inspection procedure
- Minimum human interaction; Setting up the system, selecting image plan and reviewing images
- Manually inspect any areas missed due to obstacles, GSE or ACCESS configuration.

Value of Automated Inspection

- Safety Reduction of hazardous activities (working at heights using GSE)
- Efficient Automated, consistent, reduced cost, access to challenging areas
- Sustainable Faster inspection times, archived inspection history, reduced carbon footprint
- 50 percent savings (conservative number)

Current Pains



Manual inspection requires special equipment and infrastructure



Inspection process can take hours to complete



People and aircraft exposed to safety risks when using lifts or walking on aircraft



Captured images have no associated location data nor technical information



Traceability limited by subjectivity and incomplete records

Solution Gains



Autonomous UAS follows a flight plan in an unstructured environment



Autonomous inspection takes less than an hour for most tasks



Autonomous flight safer, more accurate, and faster than manual flight



Images tagged with

location data and
connection to technical data



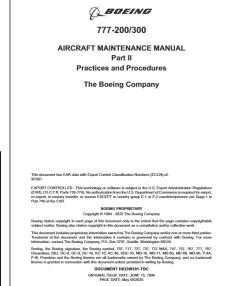
Complete database for historical records, automated analysis, and predictive maintenance

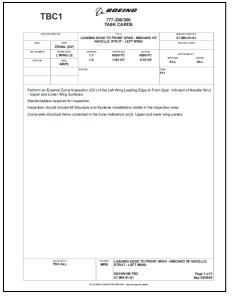
Aircraft	UAV INSP Total Hours	Mechanic INSP Total Hours	Percent Reduction
A/C 1	8.89	21.62	58%
A/C 2	9.68	15.31	36%
A/C 3	9.65	25.18	61%

Incorporation into Maintenance Documents

- Maintenance Planning Document
 - Zonal Program update to list Boeing-approved sUAS alternate method of inspection <u>accepted</u> by FAA.
 - New Appendix listing sUAS Task Cards
- Aircraft Maintenance Manual
 - Two sUAS AMM procedures in Chapter 20
 - Image Collection
 - Image Inspection
 - sUAS External Zonal GV Inspection procedures
- Task Cards
 - New Task Cards for sUAS (same MPD Item #)
 - Alternate method of inspection







Small Unpiloted Aerial System (sUAS) - Assisted Aircraft Inspection Future

Possible applications:

sUAS Applications	
Lightning Strike	
Bird Strike	
Hail Strike	
Paint quality	
Corrosion Inspection	
Receiving Inspection Lease transfers	
Hard Landing	
Antennas	

sUAS Applications	
Pitot tubes	
Static wicks	
Door secure	
Missing hardware	
Ramp checks	
Pre-flight checks	
Ferry flight check	
Incidental damage	

Industry Engagement

Airline Engagement Opportunities

- Join Boeing's Working Together Team Meeting
- Next Meeting: Tentative November 2025
- Contact: Mike Eckelberry WTT Chair (<u>michael.j.eckelberry2@boeing.com</u>)

Join Industry Meetings

- SAE G-38 / EUROCAE WG-132 : Automated Aircraft Inspection
- Next Meeting: 4th through 7th November 2025 at Warrendale, PA
- Contact: Greg Sweers SAE G-38 Chair (<u>gregory.j.sweers@boeing.com</u>)
 EUROCAE WG-132 Chair Contact (<u>eurocae@eurocae.net</u>)



Working Together Team (WTT #3) Meeting Seal Beach CA





Questions?