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Acellent Technologies Inc.
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Industrial IOT – the wave of the future

REQUIRES THE ABILITY TO

SENSE and ACT

through sensors & actuators

ANALYZE and VISUALIZE

using Big Data and Analytics

COMMUNICATE

using wide variety of networks
Intelligent Structures with integrated sensor networks: “Information Technology”
• Integrated sensor network
• Ease of installation using flexible thin film technology
• Uses a network of sensors
  – entire area can be monitored not just discrete points
SMART Layers Products and Applications

SMART Layer Portfolio

Standard SMART Layers®
Multi-Sensor SMART Layer® strips with predetermined sensor spacing allows for ease of installation and precise sensor spacing.

Custom SMART Layer® Sensor Networks
Custom SMART Layer® sensor networks provide the utmost flexibility in design, allowing it to conform to challenging geometries with precise sensor placement for consistent reliable damage detection results.

Installation Kits & Connectors

Installation Kits

SMART Layer® Installation Kit
Sensors can be individually surface-mounted with permanent epoxy adhesive or permanent mounting tape, followed by pressure and heat to cure and seal the epoxy, and coated to meet environmental requirements. Install kit pictured can be obtained from Acellent for ease-of-installation.

SMART Layer® Installation Services
Acellent provides custom on-site or off-site installation services depending on the need of the install. Please contact sales@acellent.com for more information.

Connector Types

Standard

MIL-Grade

Custom
**Airworthiness**

**Designed and tested for all inspection environments**

**EMI shielded:** SMART Layer are efficiently shielded for electromagnetic interference.

**MIL-Std testing**

- Salt Fog & Humidity Tests
  - (MIL-STD-810F section 509.4)
  - (MIL-STD-810F section 507.4)
- Successfully tested as per MIL-STD-810G to satisfy the Flight Test and Fielding Demonstration Airworthiness Requirement (AWR) requirements
  - High Temperature Storage Test
  - Low Temperature/Low Pressure (Altitude) Storage Test
  - Temperature/Altitude/Humidity Test
  - Blowing Dust Test
  - Blowing Rain Test
  - Blowing Sand Test
  - Dynamic Tests including Vibration, Functional Shocks and Crash Hazard Shocks

**Operational Temperature**

- Continuous operating temperature: -67 °F ~250 °F
- Short time high temperature exposure: ~390 °F
- Low temperature survivability: -321 °F

**Flight Tests (Completed and Ongoing)**

- **F-16** – flight tested for 18 month on bonded repair on aircraft
- **OH-58C, OH-58D** - flight testing completed
- **Airbus A340, A350** - flight testing ongoing
- **Embraer** – flight testing ongoing

- **UH-60 Black Hawk**
  - Complete SHM system installed on Black Hawk aircraft at NASA Ames
  - Sensors have been flying for >72 months for 900 flight hours
  - Successfully undergone survivability and functionality test of sensors through sand blast testing in brown-out conditions at Yuma Proving Ground. Data was taken continually to check sensor signals

<table>
<thead>
<tr>
<th>Condition</th>
<th>Range</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ambient temperature</td>
<td>40 ~115°F</td>
</tr>
<tr>
<td>Aircraft weight (gross)</td>
<td>Up to 22,500 lbs.</td>
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<tr>
<td>External sling load</td>
<td>Up to 7,600 lbs.</td>
</tr>
<tr>
<td>Environments</td>
<td>Rain, heavy dust, and loading</td>
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</tbody>
</table>
Valmet *iRoll* system is a manufacturing roller monitoring system that is being used by the industry:

- **Structural Health Monitoring Solution** is applicable to the Paper Industry
- Provides the optimal monitoring and maintenance procedures throughout the papermaking process.
- Help achieve the desirable result.
- The whole industry is focused toward integrity management.

The *iRoll*, a real-time smart roller monitoring system for ensuring the integrity of paper manufacturing rollers.

https://youtu.be/CmFS7nuXCsA
HOW DOES THE SYSTEM WORK?

- Actuators excite structure
- Surrounding sensors record the transient stress waves

Active Sensing

- Damage detection
- Damage location
- Damage size
HOW DOES THE SYSTEM WORK?

- Impacts excite structure
- Sensors record stress waves
- A log of the impact time, location and force is made.
SHM System Usage (metal & composite structures)

**Off Board Monitoring System**
- Manual data collection
- Retrieve reference data or priori data
- On spot data analysis
- Damage quantification
- Report result for maintenance action

**On Board Monitoring System**
- Robust in variable conditions
- Minimal to no human intervention during operation
- Autonomous data collection
- Autonomous data analysis
- Real time damage diagnosis
- Real time damage quantification

**Large Area:**
- Impact monitoring
- Damage detection

**Small area:**
- Hot-spot monitoring

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- Pax Door
- Central Fuselage
- Wing
- Wing spar
- PAX door
Summary

• Sensors integrated with the structure no structural disassembly.

• Inspection can be performed in minutes, 24/7

• Enables Condition Based Maintenance.

• Easy to operate and use, monitors a small or large structure on a new or existing aircraft.

• Sensors easily and reliably integrated with the host structures

• The system can be used to reliably
  • detect,
  • localize and
  • quantify damage size

• Enables decisions on whether to repair or replace the component
Questions